

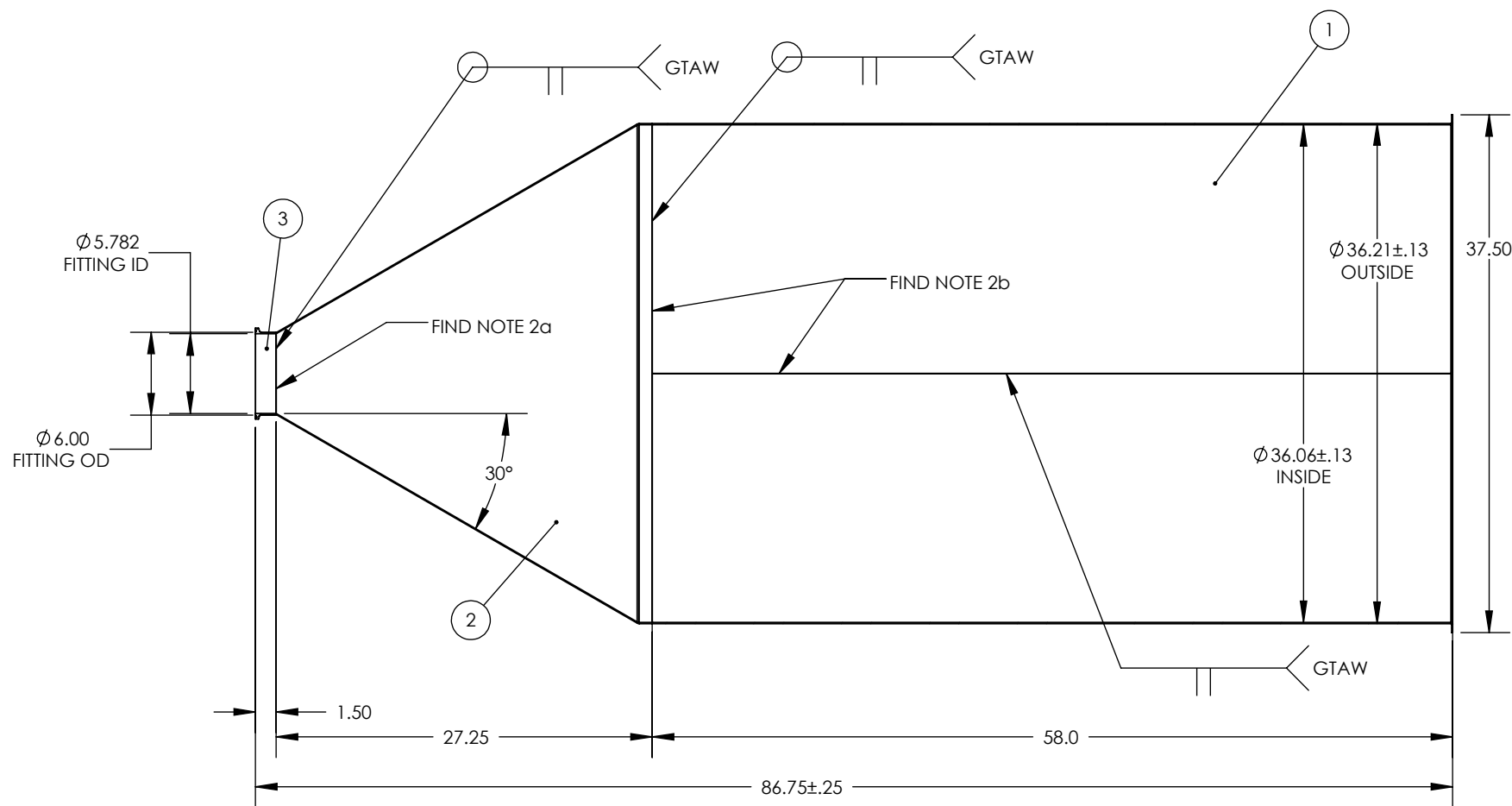
NOTES UNLESS OTHERWISE SPECIFIED

1. MATERIAL: 304 STAINLESS STEEL
2. WELD REQUIREMENTS:
 - a. WELD BETWEEN THE HOPPER AND THE 6" SANITARY FITTING TO BE WELDED WITH 100% PENETRATION AND GROUND SMOOTH, BOTH INSIDE AND OUTSIDE.
 - b. THE CIRCUMFERENCIAL WELD BETWEEN THE HOPPER AND CYLINDER ALONG WITH THE LONGITUDINAL WELD ON THE CYLINDER SHALL BE PLANISHED PER STANDARD TMS PRACTICE.
3. FINISH
 - a. HOPPER PORTION OF ASSEMBLY SHALL BE AS SPUN.
 - b. CYLINDER SECTION SHALL BE MILL FINISH, EITHER 2B OR 2D.
 - c. 6" OD FITTING SHALL BE AS PROVIDED BY FITTING SUPPLIER.
4. DESIGN IS PER CUSTOMER SPECIFICATIONS. TMS IS PROVIDING DRAWING SUPPORT ONLY AND UNDER NO CIRCUMSTANCE MAKES ANY CLAIMS FOR PERFORMANCE. TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.

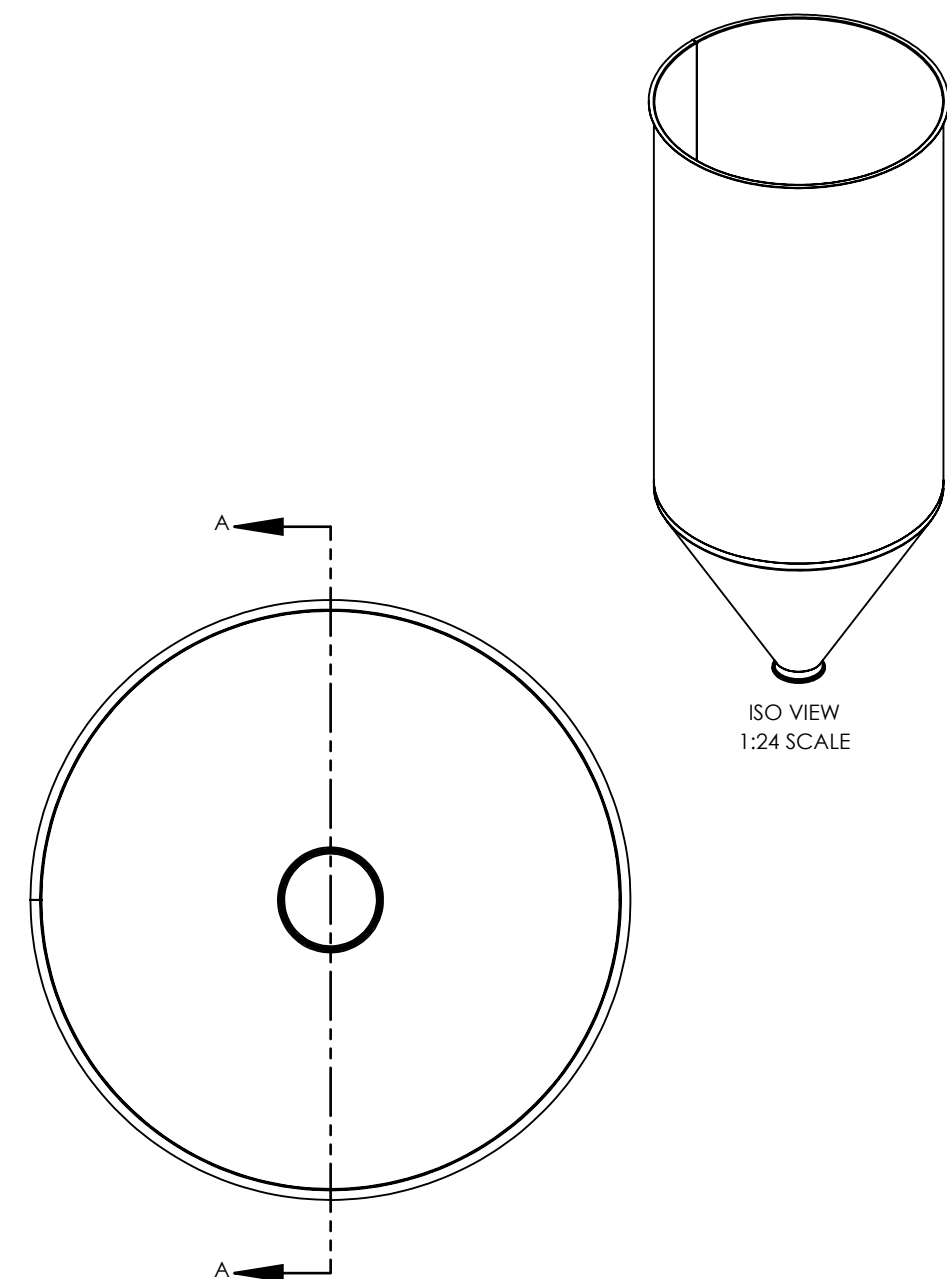
REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED	SHEET	ZONE
A	INITIAL RELEASE TO MANUFACTURING	17APR2015	J. KNAPP		

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A



SECTION A-A



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Q25744-01	CYLINDER, 304SS	1
2	TMS36111	TMS Ø36" HOPPER, 304SS	1
3	4322K167	6" OD X 1-1/2" LONG SANITARY QUICK-CLAMP FERRULE	1

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.13
 X.XX ±.06
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J. KNAPP	15APR2015
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

TOLEDO METAL SPINNING EST. 1929		
TITLE: HOPPER ASSEMBLY, SS 304		
SIZE	DRAWING NUMBER	REV
B	Q25744-00	A
SCALE: 1:12	WEIGHT:	SHEET 1 OF 1

DRAWING, REV 02 APPROVED BY CUSTOMER, ROCCO 16APR2015, RELEASED TO REVISION A

8 7 6 5 4 3 2 1