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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	ADDED NOTE REFERENCING PRESSURIZED LIDS.	3NOV2023	C. FANKHAUSER

Top view of the lid showing a circular shape with a vertical section line A-A.

Section A-A view of the lid showing dimensions: $\varnothing 23.03$ ID, R.19 INSIDE, and .75 OAH.

SECTION A-A

3D perspective view of the lid.

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL $\pm .25$
 - X.X $\pm .1$
 - X.XX $\pm .03$
 - X.XXX $\pm .010$
 - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 $\pm .02$

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
TMS 316SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL2216-316SS	B
SCALE: 1:6		WEIGHT: 7.93
		SHEET 1 OF 1