NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)

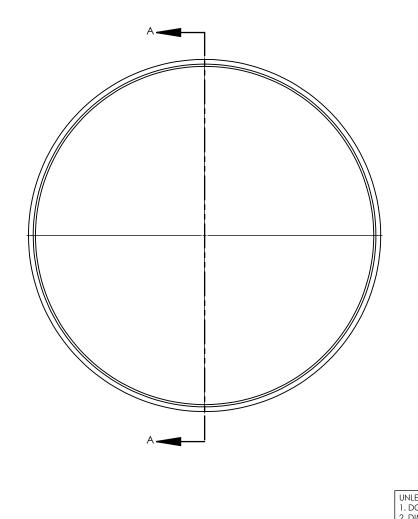
- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

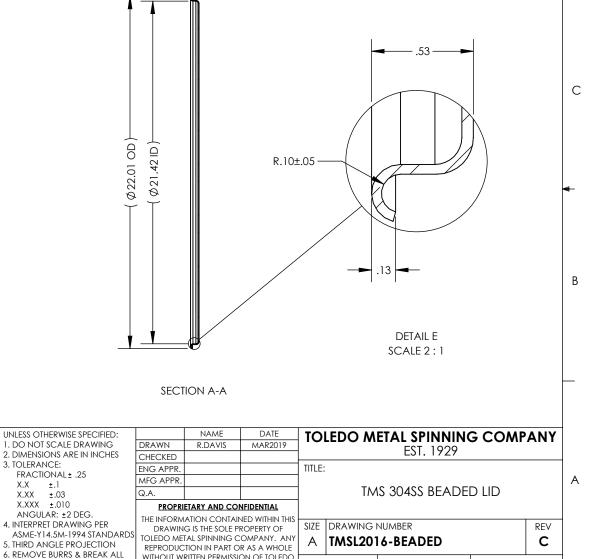
3

4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

	2		
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
А	Updated sheet format, changed OAH from 0.56" to 0.50", changed Bead to 0.10".	16JUL2013	B.KEEL
В	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed OAH from 0.50" to 0.53", changed Bead from 0.10" to 0.13".	MAR2019	R.DAVIS
С	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

D





SCALE: 1:6

WEIGHT: 6.92

SHEET 1 OF 1

WITHOUT WRITTEN PERMISSION OF TOLEDO

METAL SPINNING COMPANY IS PROHIBITED.

SHARP EDGES WITH R0.03 ±.02

SCALE 1:10