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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	16SEP2009	L.FERNANDO
A	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.23" to 0.21"	MAR2019	R.DAVIS
B	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

Top view of the lid showing a circular shape with a dashed centerline and a section line A-A.

SECTION A-A
 R.21 INSIDE
 Ø 15.56 ID
 .75 OAH

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY EST. 1929		
TITLE: TMS 316SS LID		
SIZE A	DRAWING NUMBER TMSL1416-316SS	REV B
SCALE: 1:4	WEIGHT: 3.77	SHEET 1 OF 1

3D perspective view of the lid.

SCALE 1 : 8