

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

| REVISIONS | | | |
|-----------|------------------------------------|------------|------------|
| REV. | DESCRIPTION | DATE | APPROVED |
| 00 | INITIAL RELEASE FOR MANUFACTURING | SEP2009 | L.FERNANDO |
| A | Updated to 14ga. (.075") thickness | 10/18/2022 | A. FULKERT |

Top view of the lid showing concentric circles and a vertical section line A-A.

Section A-A of the lid showing dimensions: R.06 INSIDE, .08, .50 OAH, and $\text{Ø } 7.77 \text{ ID}$.

SECTION A-A

3D perspective view of the lid.

SCALE 1 : 4

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL $\pm .25$
 - X.X $\pm .1$
 - X.XX $\pm .03$
 - X.XXX $\pm .010$
 - ANGULAR: $\pm 2 \text{ DEG.}$
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH $R0.03 \pm .02$

| | NAME | DATE |
|-----------|----------|-----------|
| DRAWN | J. ASHBY | 18OCT2022 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE: TMS 304SS LID

| SIZE | DRAWING NUMBER | REV |
|--------------|----------------|--------------|
| A | TMSL614 | A |
| SCALE: 1:2.5 | | WEIGHT: 1.27 |
| SHEET 1 OF 1 | | |