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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- FITS TMS36111 HOPPER **WITH FLANGE**.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Updated sheet format, changed Radius from 0.375" to 0.13"	23APR2015	A.FULKERT
B	Updated sheet format, corrected title block and revision block author information, changed Part Name, changed OAH tolerance from " 0.75 to 1.00" to 1.00 +/- 0.06"	MAR2019	R.DAVIS

SECTION A-A

SCALE 1 : 16

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY EST. 1929		
TITLE: TMS 316SS LID		
SIZE A	DRAWING NUMBER TMSL3614-316SS REV B	REV B
SCALE: 1:10	WEIGHT: 21.04	SHEET 1 OF 1