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**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	DEC2000	J.KNAPP
A	Updated sheet format, corrected title block and revision block author information, changed ID from 25.97" to 25.87", changed Radius from 0.25" to 0.13".	MAR2019	R.DAVIS

Top view of the lid showing a circular shape with a vertical section line A-A.

Section A-A view of the lid showing dimensions: Ø 25.87 ID, R.13 INSIDE, and .75 OAH.

SECTION A-A

3D perspective view of the lid.

SCALE 1 : 12

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
  - FRACTIONAL ± .25
  - X.X ± .1
  - X.XX ± .03
  - X.XXX ± .010
  - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
TMS 316SS LID

SIZE	DRAWING NUMBER	REV
A	TMSL2416-316SS	A
SCALE: 1:7		WEIGHT: 9.94
		SHEET 1 OF 1