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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Changed OAH from 0.56" to 0.50".	18JUN2014	B.KEEL
B	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed ID from 15.50" to 15.56", changed OAH from 0.50" to 0.53".	MAR2019	R.DAVIS

Top view of the beaded lid showing concentric circles and a vertical section line A-A.

SECTION A-A showing dimensions: (Ø 16.15 OD), (Ø 15.56 ID), R.10±.05, .53, and .13.

DETAIL E
SCALE 2 : 1

SECTION A-A

3D perspective view of the beaded lid.

SCALE 1 : 7

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL ± .25 X.X ±.1 X.XX ±.03 X.XXX ±.010 ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02		NAME R.DAVIS	DATE MAR2019	TOLEDO METAL SPINNING COMPANY EST. 1929	
DRAWN		CHECKED	ENG APPR.		TITLE: TMS 304SS BEADED LID
MFG APPR.		Q.A.	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.		
SIZE A	DRAWING NUMBER TMSL1416-BEADED REV B	REV B	SCALE: 1:4	WEIGHT: 3.76	SHEET 1 OF 1