NOTES UNLESS OTHERWISE SPECIFIED REVISIONS APPROVED REV. DESCRIPTION DATE 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) INITIAL RELEASE FOR MANUFACTURING 16SEP2009 L.FERNANDO 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. 22JUN2015 R.DAVIS 00 Updated sheet format. 3. METAL THICKNESS THINS 10-25% FROM PARENT MATERIAL. MAR2019 R.DAVIS Updated sheet format. 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 0.99 GALLONS (227.62 INCH3). (.75)— R4.75 Ø 9.50 ID В 4.75 5.58±.06 OAH **SECTION A-A** UNLESS OTHERWISE SPECIFIED: NAME DATE **TOLEDO METAL SPINNING COMPANY** 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 EST. 1929 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. X.X ±.1 HEMISPHERE WITH STRAIGHT WALL X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS

5. THIRD ANGLE PROJECTION

SCALE 1:6

6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

TOLEDO METAL SPINNING COMPANY. ANY

REPRODUCTION IN PART OR AS A WHOLE

WITHOUT WRITTEN PERMISSION OF TOLEDO

METAL SPINNING COMPANY IS PROHIBITED.

HM0950-0075

WEIGHT: 2.87

SCALE: 1:3

Α

SHEET 1 OF 1