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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- METAL THICKNESS THINS 10-25% FROM PARENT MATERIAL.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 0.04 GALLONS (8.91 INCH³).

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	22JUN2015	R.DAVIS
A	Updated sheet format.	MAR2019	R.DAVIS

SECTION A-A

SCALE 1 : 1.75

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TOLEDO METAL SPINNING COMPANY
 EST. 1929

TITLE:
 HEMISPHERE WITH STRAIGHT WALL

SIZE	DRAWING NUMBER	REV
A	HM0281-0050	A

SCALE: 1:1 WEIGHT: 0.30 SHEET 1 OF 1