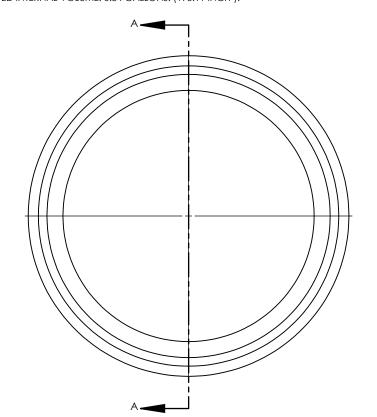
1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.

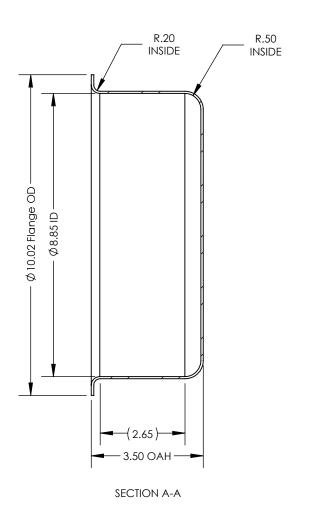
3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.

4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

5. ESTIMATED INTERNAL VOLUME: 0.84 GALLONS. (193.11 INCH3).



REVISIONS							
REV.	DESCRIPTION	DATE	APPROVED				
00	INITIAL RELEASE FOR MANUFACTURING	DEC2001	J.KNAPP				
Α	Updated sheet format, corrected title block and revision block author information, changed Overall Height from 3.60" to 3.50", changed Flange Radius from 0.25" to 0.20", changed Bottom Radius from 0.35" to 0.50", added Straight Wall ref dimension.	MAR2019	R.DAVIS				



UNLESS OTHERWISE SPECIFIED:	
1. DO NOT SCALE DRAWING	
2. DIMENSIONS ARE IN INCHES	

3. TOLERANCE:

FRACTIONAL± .25 X.X ±.1

X.XX ±.03 X.XXX ±.010

ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER

ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE	TC	
DRAWN	R.DAVIS	MAR2019	' '	
CHECKED				
ENG APPR.			TITL	
MFG APPR.				
Q.A.				
PROPRIETARY AND CONFIDENTIAL				

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

FOLEDO METAL SPINNING COMPANY
FST 1929

ITLE:

9" CUP WITH 3" OVERALL HEIGHT

HIS					
піз	SIZE	SIZE DRAWING NUMBER			
.NY LE	Α	TMSCUP	9314 REV A		Α
DO ED.	SCALE: 1:3		WEIGHT: 3.42	SHEET 1 OF 1	



SCALE 1:6



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