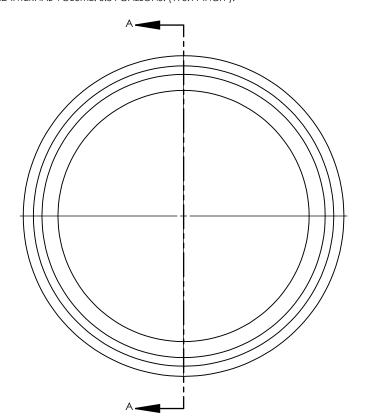
1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.

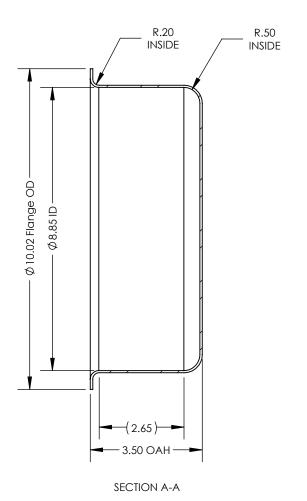
3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.

4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

5. ESTIMATED INTERNAL VOLUME: 0.84 GALLONS. (193.11 INCH3).



REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED		
Α	INITIAL RELEASE FOR MANUFACTURING		R.DAVIS		



- UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING
- 2. DIMENSIONS ARE IN INCHES
- 3. TOLERANCE:
- FRACTIONAL ± .25
- X.X ±.1
- X.XX ±.03 X.XXX ±.010
- ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER
- ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION
- 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE	•
DRAWN	R.DAVIS	MAR2019	
CHECKED			
ENG APPR.			T
MFG APPR.			
Q.A.			

## PROPRIETARY AND CONFIDENTIAL

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## **TOLEDO METAL SPINNING COMPANY** EST. 1929

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TITLE:

9" CUP WITH 3" OVERALL HEIGHT

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١٥	SIZE	DRAWING	NUMBER		REV
E 1A	Α	TMSCUP	9314-316SS RE	V A	Α
2	SCALE: 1:3		WEIGHT: 3.42	SHEET 1 (	OF 1



SCALE 1:6