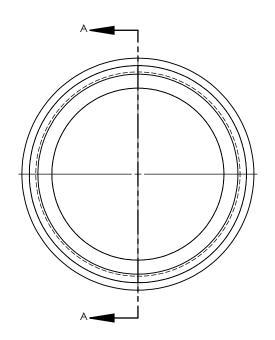
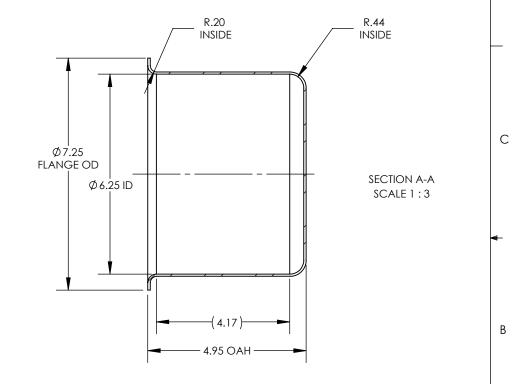
NOTES UNLESS OTHERWISE SPECIFIED

- 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- 5. ESTIMATED INTERNAL VOLUME: 0.67 GALLONS. (154.58 INCH3).

	REVISIONS				
	REV.	DESCRIPTION	DATE	APPROVED	
	00	INITIAL RELEASE FOR MANUFACTURING	DEC2001	J.KNAPP	
	Α	Updated sheet format, corrected title block and revision block author information, changed ID from 6.25" to 5.88", changed Bottom Radius from 0.38" to 0.44", added Straight Wall ref dimension.	10JAN2017	R.DAVIS	
	В	Changed ID from 5.88" to 6.25"	MAR2019	R.DAVIS	







UNLESS OTHERWISE SPECIFIED:	
1. DO NOT SCALE DRAWING	
2. DIMENSIONS ARE IN INCHES	

3. TOLERANCE: FRACTIONAL ± .25

X.X ±.1 X.XX ±.03 X.XXX ±.010

- ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER
- 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

CHECKED			
ENG APPR.			TITI
MFG APPR.			
Q.A.			
PROPRIETARY AND CONFIDENTIAL			
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF			SIZ

DATE

MAR2019

NAME

R.DAVIS

DRAWN

ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. AN REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

OLEDO N	METAL SP	INNING	COMPANY
	EST	. 1929	

D

Α

TLE:

6" CUP WITH 5" OVERALL HEIGHT

IS					
li3	SIZE DRAWING NUMBER			REV	
E IY	Α	TMSCUP	6414		В
0	SCALE: 1:2.5		WFIGHT: 2.67	SHEET 1 OF 1	