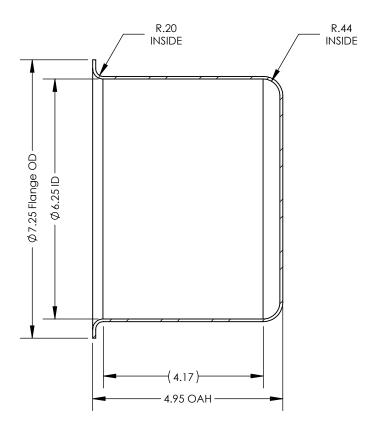
NOTES UNLESS OTHERWISE SPECIFIED

- 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- 5. ESTIMATED INTERNAL VOLUME: 0.67 GALLONS. (154.58 INCH3).

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REVISIONS				
REV.	DESCRIPTION	DATE	APPROVED	
Α	INITIAL RELEASE FOR MANUFACTURING	24FEB2017	R.DAVIS	
В	Updated sheet format, updated geometry to match the current 304SS iteration.	MAR2019	R.DAVIS	



SECTION A-A



SCALE 1:5

JNLESS OTHERWISE SPECIFIED:	
. DO NOT SCALE DRAWING	

- 2. DIMENSIONS ARE IN INCHES
- 3. TOLERANCE:
- FRACTIONAL ± .25
- X.X ±.1 X.XX ±.03
- X.XXX ±.010
- ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER
- ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

PROPRIETARY AND CONFIDENTIAL			
Q.A.			
MFG APPR.			
ENG APPR.] TIT
CHECKED			
DRAWN	R.DAVIS	MAR2019	•
	NAME	DATE	T

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OLEDO METAL SPINNING COMPANY EST. 1929

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В

TLE:

6" CUP WITH 5" OVERALL HEIGHT

-IIS					
113	SIZE	DRAWING	NUMBER		REV
NY E	Α	TMSCUP	6414-316SS REV	/ B	В
O D.	SC	CALE: 1:2.5	WEIGHT: 2.67	SHEET 1	OF 1