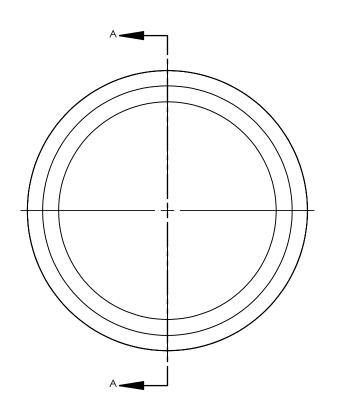
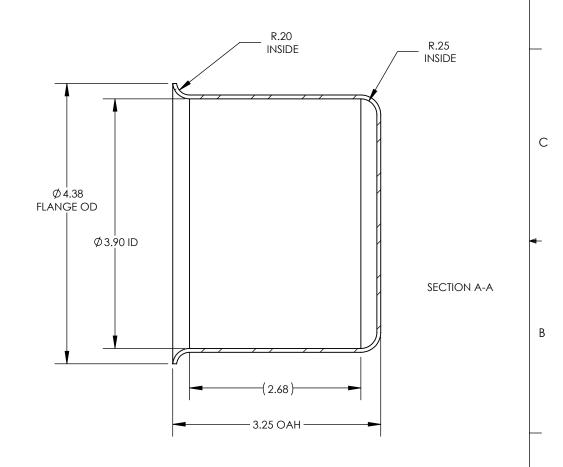
- 1. PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

REVISIONS						
REV.	DESCRIPTION		APPROVED			
00	INITIAL RELEASE FOR MANUFACTURING	14MAR2008	J.KNAPP			
Α	UPDATED SHEET FORMAT, CORRECTED TITLE BLOCK AND REVISION BLOCK AUTHOR INFORMATION, CHANGED FLANGE RADIUS FROM 0.16" TO 0.19", CHANGED BOTTOM RADIUS FROM 0.25" TO 0.50", ADDED STRAIGHT WALL REF DIMENSION, CHANGED 4.00" OD TO 3.90" ID.	MAR2019	R. DAVIS			
В	CHANGED CUP RADIUS TO .25", WAS .5"	05JUL2022	K. SCRIVENER			
С	REVISED FLANGE RADIUS FROM R .19" TO R .20"	16MAY2023	A. FULKERT			







FRACTIO	DNAL± .25
X.X	±.1
X.XX	±.03
X.XXX	±.010
ANGUL	AR: ±2 DEG.
4. INTERPRE	T DRAWING PER

3. TOLERANCE:

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES

- ASME-Y14.5M-1994 STANDARDS
- 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

PROPRIETARY AND CONFIDENTIAL				
Q.A.				
MFG APPR.				
ENG APPR.			1	
CHECKED	A. FULKERT	16MAY2023	L	
DRAWN	J. ASHBY	11MAY2023		
	NAME	DATE	•	

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

TOLEDO METAL SPINNING COMPANY
EST. 1929

D

Α

TITLE:

4" CUP WITH 3" OVERALL HEIGHT

SIZE	DRAWING NUMBER			REV		
Α	TMSCUP4316			С		
SCALE: 1:1.5		WEIGHT: 0.90	SHEET 1 (	OF 1		