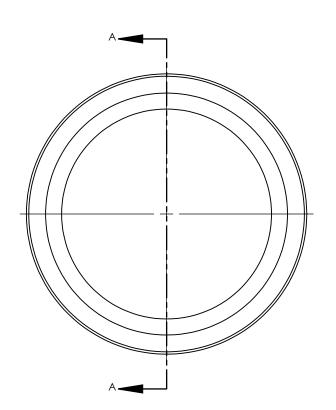
 PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.0)).060" THICK)
--------------------------------------------------------------------------	---------------

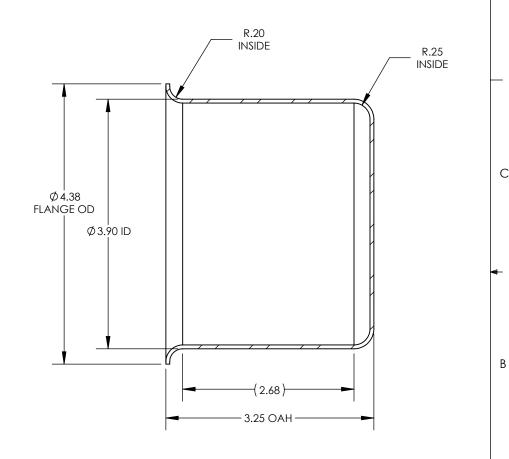
PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS	

3	STRAIGHT WALL	THICKNIESS IS + /- 15%	OF PARENT MATERIAL.

4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

	REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED			
Α	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS			
В	CHANGED CUP RADIUS TO .25", WAS .5"	05JUL2022	K. SCRIVENER			
С	REVISED FLANGE RADIUS FROM R . 19" TO R . 20"	16MAY2023	A. FULKERT			





SECTION A-A



SCAL	F	1	3

I. DO NOI	SCALE DRAWING
2. DIMENSI	ONS ARE IN INCHES
TOLERAN	NCE:
FRACTI	ONAL± .25
X.X	
X.XX	±.03
X.XXX	±.010
ANGUL	AR: ±2 DEG.
4 IN ITED DOE	T DD AMMING DED

UNLESS OTHERWISE SPECIFIED:

4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARDS

5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL
SHARP EDGES WITH R0.03 ±.02

	NAME	DATE	•
DRAWN	J. ASHBY	11MAY2023	
CHECKED	A. FULKERT	16MAY2023	
ENG APPR.			1
MFG APPR.			
Q.A.			
DD O DDI	ETABY AND COL	MEIDENTIAI	

PROPRIETARY AND CONFIDENTIAL

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OLEDO	METAL SPINNING COMPANY
	EST. 1929

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TITLE:

4" CUP WITH 3" OVERALL HEIGHT

ا ،					
١٥	SIZE DRAWING NUMBER				REV
ΙΥ	A TMSCUP		4316-316\$\$		С
2	SCALE: 1:1.5		WEIGHT: 0.88	SHEET 1 (OF 1