

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Rg.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	CHANGED CUP RADIUS TO .25", WAS .5"	05JUL2022	K. SCRIVENER
C	REVISED FLANGE RADIUS FROM R .19" TO R .20"	16MAY2023	A. FULKERT

SECTION A-A

SCALE 1 : 3

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J. ASHBY	11MAY2023
CHECKED	A. FULKERT	16MAY2023
ENG APPR.		
MFG APPR.		
Q.A.		

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**TOLEDO METAL SPINNING COMPANY**  
 EST. 1929

TITLE:  
 4" CUP WITH 3" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	<b>TMSCUP4316-316SS</b>	<b>C</b>
SCALE: 1:1.5		WEIGHT: 0.88
		SHEET 1 OF 1