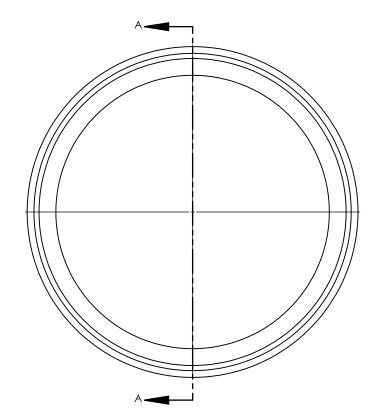
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.

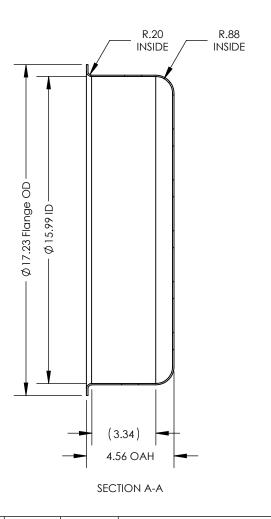
3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.

4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.

5. ESTIMATED INTERNAL VOLUME: 3.63 GALLONS. (838.87 INCH3).



REVISIONS				
REV.	DESCRIPTION	DATE	APPROVED	
Α	A INITIAL RELEASE FOR MANUFACTURING		R.DAVIS	
B Updated sheet format, updated geometry to match the current 304SS iteration.		MAR2019	R.DAVIS	





SCALE 1:10

UNLESS OTHERWISE SPECIFIED:	
1. DO NOT SCALE DRAWING	

2. DIMENSIONS ARE IN INCHES 3. TOLERANCE:

FRACTIONAL± .25

X.X ±.1 X.XX ±.03 X.XXX ±.010

ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER

ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL

	NAME	DATE	Т
DRAWN	R.DAVIS	MAR2019	•
CHECKED			
ENG APPR.			TI
MFG APPR.			
Q.A.			
PROPRIETARY AND CONFIDENTIAL			

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO SHARP EDGES WITH R0.03 ±.02 METAL SPINNING COMPANY IS PROHIBITED

OLEDO META	L SPIN	INING	COMPAN	ΙY
	FST 1	929		

D

ITLE:

16" CUP WITH 5" OVERALL HEIGHT

ıs					
13	SIZE DRAWING NUMBER			REV	
ΙΥ	A TMSCUP16314-316SS REV				
)).	SC	ALE: 1:5	WEIGHT: 9.01	SHEET 1	OF 1