

4

3

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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 8.21 GALLONS. (1895.68 INCH³).

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	05MAY2020	K.SCRIVENER
B	INTERNAL VOLUME WAS 4.21 GALLONS	3/11/2022	M.BODETTE

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL $\pm .25$
 - X.X $\pm .1$
 - X.XX $\pm .03$
 - X.XXX $\pm .010$
 - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 $\pm .02$

	NAME	DATE
DRAWN	J.KNAPP	12DEC2001
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
14" CUP WITH 12" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	TMSCUP141214-316SS	B
SCALE: 1:4	WEIGHT: 15.40	SHEET 1 OF 1