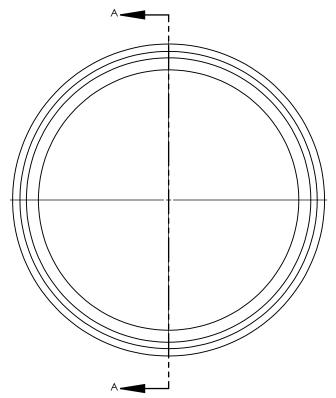
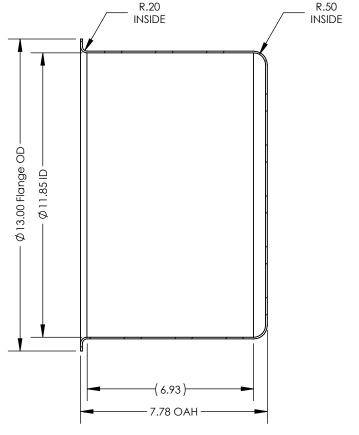
NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION REV. DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) Α INITIAL RELEASE FOR MANUFACTURING MAR2019 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 3.54 GALLONS. (818.31 INCH3). R.20 INSIDE





SECTION A-A

DATE

MAR2019



ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH RO.03 ±.

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING

2. DIMENSIONS ARE IN INCHES

FRACTIONAL± .25

±.1 X.XX ±.03

X.XXX ±.010

3. TOLERANCE:

	PROPRIETARY AND CONFIDENTIAL
	THE INFORMATION CONTAINED WITHIN THIS
RDS	DRAWING IS THE SOLE PROPERTY OF
KD3	TOLEDO METAL SPINNING COMPANY. ANY
	REPRODUCTION IN PART OR AS A WHOLE
.L	WITHOUT WRITTEN PERMISSION OF TOLEDO
.02	METAL SPINNING COMPANY IS PROHIBITED.

NAME

R.DAVIS

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

	TITLE:			
		12" CUP WITH 8" OVERALL HEIGH	IT	
HIS	SIZE	DRAWING NUMBER	REV	
k 157				ı

TOLEDO METAL SPINNING COMPANY

EST. 1929

NPERMISSION OF TOLEDO COMPANY IS PROHIBITED. SCALE: 1:4 WEIGHT: 8.28 SHEET 1 OF	INNING COMPANY, ANY N PART OR AS A WHOLE	Α	TMSCUF	212714-316SS RI	EV	
		SC	ALE: 1:4	WEIGHT: 8.28	SHEET 1	OF

SCALE 1:8

APPROVED

R.DAVIS

D

В