

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

1. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE.

| REVISIONS | | | | |
|-----------|-----------------------------------|-----------|----------|------|
| REV. | DESCRIPTION | DATE | APPROVED | ZONE |
| A | INITIAL RELEASE FOR MANUFACTURING | 27AUG2014 | B. KEEL | |

Ø 13.00 OD

A

11.625 ± .030

.075

(.063)

Ø 11.85 ID

.075

R.25 OUTSIDE

R.50 INSIDE

SECTION A-A

ISOMETRIC VIEW
SCALE 1:8

| PART # | MATERIAL |
|--------|---------------------|
| 200009 | 304 STAINLESS STEEL |
| 201009 | 316 STAINLESS STEEL |

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL ± .25
 - X.X ± .1
 - X.XX ± .03
 - X.XXX ± .010
 - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

| | NAME | DATE |
|-----------|---------|-----------|
| DRAWN | B. KEEL | 27AUG2014 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |

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TOLEDO METAL SPINNING EST. 1929

TITLE:

5.3 GALLON X 11.85" ID CUP

| SIZE | DRAWING NUMBER | REV |
|------------|----------------|--------------|
| A | 200009 | A |
| SCALE: 1:4 | | WEIGHT: |
| | | SHEET 1 OF 1 |