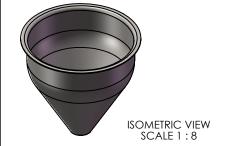
NOTES UNLESS OTHERWISE SPECIFIED REVISIONS REV. DESCRIPTION APPROVED DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) Α INITIAL RELEASE FOR MANUFACTURING 08APR2016 R.DAVIS 2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 3. ESTIMATED INTERNAL VOLUME: 1.49 GALLONS. (344.1 INCH³) D ( .074 )-- R.20 INSIDE .067 R3.00 INSIDE .037 ) 8.85 ID 60.0° Ø1.68±.10 **FLAT** Ø DETAIL B SCALE 1:2 В (1.94)STRAIGHT WALL  $\emptyset$  10.02 Flange OD 9.30±.25



UNLESS OTHERWISE SPECIFIED:	
<ol> <li>DO NOT SCALE DRAWING</li> </ol>	
2. DIMENSIONS ARE IN INCHES	

3. TOLERANCE:

FRACTIONAL± .25 X.X ±.1 X.XX ±.03 X.XXX ±.010

ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARDS

5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL
SHARP EDGES WITH R0.03 ±.02

Q.A.		
ENG APPR.		
CHECKED		
DRAWN	R.DAVIS	08APR2016
	NAME	DATE

SECTION A-A

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OLEDO ME	TAL SPINNING COMPAN	Υ
	FST 1929	

TITLE:

9" HOPPER WITH 2" STRAIGHT WALL

Α

HIS					
піз	SIZE	DRAWING NUMBER			REV
.NY LE	Α	TMS9314	4-316SS		Α
DO ED.	COVIE-1-4		WEIGHT: 3.23	SHEET 1	OF 1