

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: .8 GALLONS  $\triangle B$

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	08APR2016	R.DAVIS
B	UPDATED VOLUME	27JAN2021	A.FULKERT

DETAIL B  
SCALE 1 : 1.5

SECTION A-A

ISOMETRIC VIEW  
SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:  
 1. DO NOT SCALE DRAWING  
 2. DIMENSIONS ARE IN INCHES  
 3. TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ±.1  
 X.XX ±.03  
 X.XXX ±.010  
 ANGULAR: ±2 DEG.  
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
 5. THIRD ANGLE PROJECTION  
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	08APR2016
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
6" HOPPER WITH 4" STRAIGHT WALL

SIZE	DRAWING NUMBER	REV
A	TMS6414-316SS	B
SCALE: 1:3		WEIGHT: 2.59
		SHEET 1 OF 1