

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- WELD REQUIREMENTS: MINIMIZE WELD POROSITY AND BE VISUALLY FREE OF CRACKS.
- FINISH: 32Ra. BRUSHED FINISH INSIDE, 125Ra. BRUSHED FINISH OUTSIDE
- PARENT HOPPER: TMS4316-316SS

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	14MAY2020	K.SCRIVENER

SCALE 1 : 4

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:  
 FRACTIONAL ± .25  
 X.X ± .1  
 X.XX ± .03  
 X.XXX ± .010  
 ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	K.SCRIVENER	14MAY2020
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
316SS 4.0" ID SANITARY HOPPER WITH 2" FERRULE

SIZE	DRAWING NUMBER	REV
A	107000	A

SCALE: 1:1.5    WEIGHT: 0.98    SHEET 1 OF 1