

4

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1

NOTES UNLESS OTHERWISE SPECIFIED

1. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
2. INSIDE BRUSHED FINISH TO 32 Ra.
3. OUTSIDE BRUSHED FINISH TO 125 Ra.
4. PARENT HOPPER: TMS141214.

| REVISIONS | | | |
|-----------|-----------------------------------|---------|----------|
| REV. | DESCRIPTION | DATE | APPROVED |
| A | INITIAL RELEASE FOR MANUFACTURING | MAR2019 | R.DAVIS |

SECTION A-A

SCALE 1 : 12

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ± .1
 X.XX ± .03
 X.XXX ± .010
 ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

| | NAME | DATE |
|-----------|---------|---------|
| DRAWN | R.DAVIS | MAR2019 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
HOPPER WITH WELDED 2.0" TUBE FITTING

| SIZE | DRAWING NUMBER | REV |
|------|----------------|-----|
| A | 106007 | A |

SCALE: 1:5 WEIGHT: 14.08 SHEET 1 OF 1