

4

3

2

1

**NOTES UNLESS OTHERWISE SPECIFIED**

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
- WELD REQUIREMENTS: MINIMIZE WELD POROSITY AND BE VISUALLY FREE OF CRACKS.
- FINISH: 32Ra. BRUSHED FINISH INSIDE, 125 Ra. BRUSHED FINISH OUTSIDE
- PARENT HOPPER: TMS4316

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	14MAY2020	K.SCRIVENER
B	UPDATED DRAWING TO CURRENT FORMAT AND NEW ASSEMBLY	7/17/2020	K. DRUMHILLER

SCALE 1 : 4

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
  - FRACTIONAL ± .25
  - X.X ±.1
  - X.XX ±.03
  - X.XXX ±.010
- ANGULAR: ±2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	K.SCRIVENER	14MAY2020

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
304SS 4.0" ID SANITARY HOPPER WITH 2" FERRULE

SIZE	DRAWING NUMBER	REV
A	106000	B

SCALE: 1:1.5    WEIGHT: 0.89    SHEET 1 OF 1