

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK).
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.
- PARENT HOPPER: TMS14514-316SS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	K. DRUM ( $\emptyset 15.13$ )
B	UPPDATED DRAWING TO CURRENT FORMAT	8/13/2020	( $\emptyset 15.13$ ) ( $\emptyset 15.13$ ) ( $\emptyset 15.13$ ) HILLER

SECTION A-A

SCALE 1 : 11

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
  - FRACTIONAL  $\pm .25$
  - X.X  $\pm .1$
  - X.XX  $\pm .03$
  - X.XXX  $\pm .010$
  - ANGULAR:  $\pm 2$  DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03  $\pm .02$

	NAME	DATE
DRAWN	R.DAVIS	MAR2019

**PROPRIETARY AND CONFIDENTIAL**

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**TOLEDO METAL SPINNING COMPANY**  
EST. 1929

TITLE:  
HOPPER WITH WELDED 1.5" TUBE FITTING

SIZE A	DRAWING NUMBER 105006	REV B
SCALE: 1:5		WEIGHT: 9.05
SHEET 1 OF 1		