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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK). THIS IS A SPUN PART, THIS THICKNESS IS FOR REFERENCE ONLY.
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.
- PARENT HOPPER: TMS121114.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/3/2020	K.DRUMHILLER

SCALE 1 : 10

SECTION A-A

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL ± .25 X.X ± .1 X.XX ± .03 X.XXX ± .010 ANGULAR: ± 2 DEG. 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02	DRAWN	NAME	DATE	TOLEDO METAL SPINNING COMPANY EST. 1929
		R.DAVIS	MAR2019	
	PROPRIETARY AND CONFIDENTIAL			TITLE:
	THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.			HOPPER WITH WELDED 1.5" TUBE FITTING
	SIZE	DRAWING NUMBER	REV	
	A	104005	B	
	SCALE: 1:4.5		WEIGHT: 10.85	SHEET 1 OF 1