

4

3

2

1

NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK).
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.
- PARENT HOPPER: TMS12714.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/3/2020	K.DRUMHILLER

SECTION A-A

($\phi 13.00$) ($\phi 11.85$)

($\phi 15.95$)

16.97±.25

($\phi 1.37$)

GTAW

1.5" OD Sanitary Tube End Fitting

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
 - FRACTIONAL ± .25
 - X.X ± .1
 - X.XX ± .03
 - X.XXX ± .010
 - ANGULAR: ± 2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ± .02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
HOPPER WITH WELDED 1.5" TUBE FITTING

SIZE A	DRAWING NUMBER 104004	REV B
SCALE: 1:4		WEIGHT: 8.17
SHEET 1 OF 1		