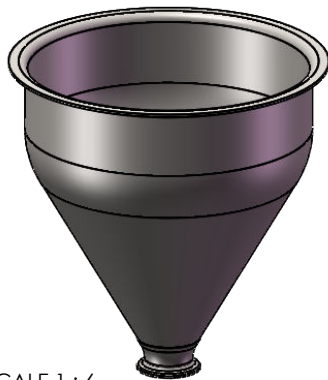
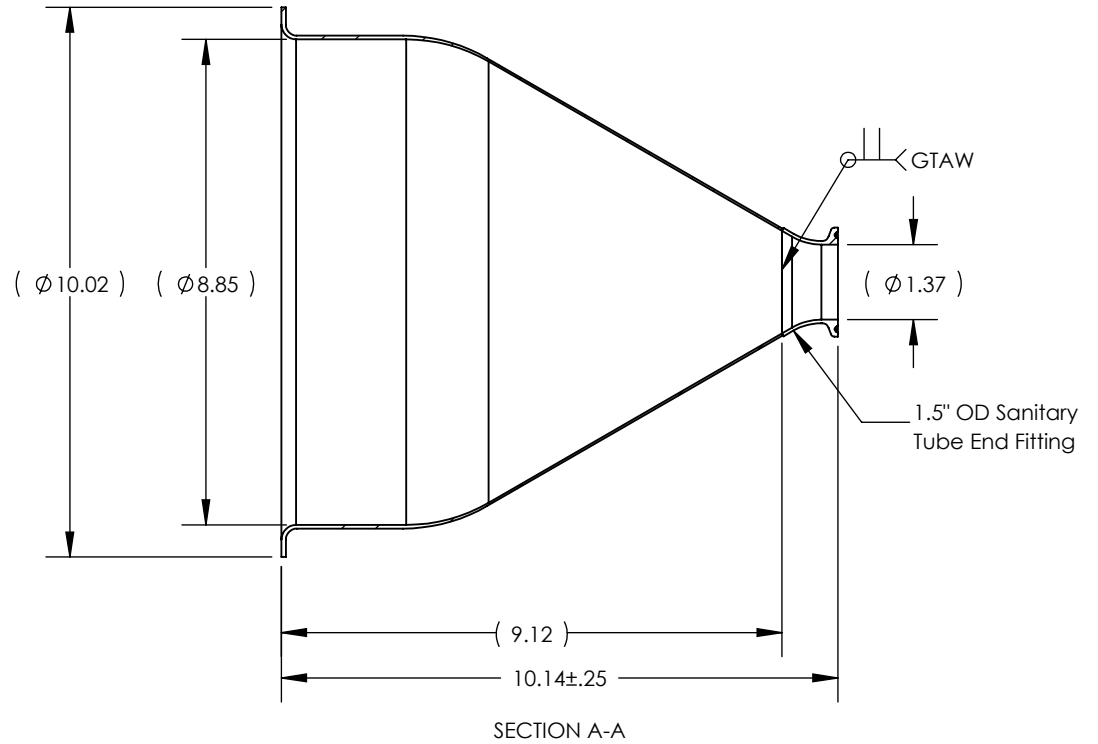
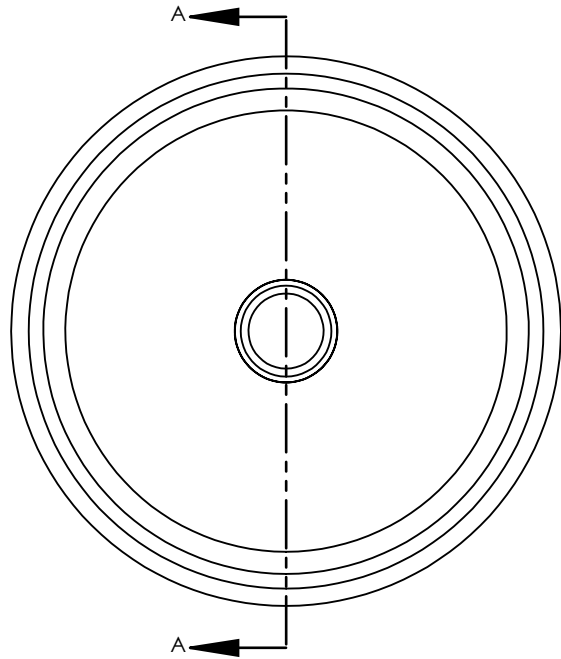


NOTES UNLESS OTHERWISE SPECIFIED

- 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK). THIS IS A SPUN PART, THIS THICKNESS IS FOR REFERENCE ONLY.
- 2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- 3. INSIDE BRUSHED FINISH TO 32 Ra.
- 4. OUTSIDE BRUSHED FINISH TO 125 Ra.
- 5. PARENT HOPPER: TMS9314.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/3/2020	K.DRUMHLLER



SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

DRAWN	NAME	DATE
	R.DAVIS	MAR2019

PROPRIETARY AND CONFIDENTIAL
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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
HOPPER WITH WELDED 1.5" TUBE FITTING

SIZE A	DRAWING NUMBER 104002	REV B
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SCALE: 1:3.5 WEIGHT: 3.38 SHEET 1 OF 1