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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK).
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/3/2020	K.DRUMHILLER
C	ITEM 2 WAS 4322K162F, 10.09 OAH WAS ±.25, ADDED REF WALL THICKNESS, ADDED ANGLE, ADDED BOM	3/9/2023	M.BODETTE

SECTION A-A

SCALE 1 : 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TMS6414	TMS Stock Item - Hopper	1
2	4322K162	1.5in x 1.125in OAH 304SS SANITARY TUBE FITTING	1

UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL ± .25 X.X ±.1 X.XX ±.03 X.XXX ±.010 ANGULAR: ±2 DEG. 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02	NAME	DATE	TOLEDO METAL SPINNING COMPANY EST. 1929	
	DRAWN	R.DAVIS		MAR2019
PROPRIETARY AND CONFIDENTIAL			TITLE:	
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.			HOPPER WITH WELDED 1.5" TUBE FITTING	
			SIZE	DRAWING NUMBER
A		104001 REV C	C	
SCALE: 1:2.5		WEIGHT: 2.66	SHEET 1 OF 1	