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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK).
- WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
- INSIDE BRUSHED FINISH TO 32 Ra.
- OUTSIDE BRUSHED FINISH TO 125 Ra.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	7/31/2020	K.DRUMHILLER
C	ITEM 2 WAS 4322K162F, ADDED REF WALL THICKNESS, ADDED ANGLE, ADDED BOM	3/9/2023	M.BODETTE

SCALE 1 : 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TMS4316	TMS Stock Item - Hopper	1
2	4322K162	1.5in x 1.125in OAH 304SS SANITARY TUBE FITTING	1

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TOLEDO METAL SPINNING COMPANY EST. 1929 TITLE: HOPPER WITH WELDED 1.5" TUBE FITTING
1. DO NOT SCALE DRAWING		DRAWN	R.DAVIS	
2. DIMENSIONS ARE IN INCHES				
3. TOLERANCE:				
FRACTIONAL ± .25				PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.
X.X ±.1				
X.XX ±.03				SIZE A 104000
X.XXX ±.010				DRAWING NUMBER 104000
ANGULAR: ±2 DEG.				REV C
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS				SCALE: 1:1.5 WEIGHT: 0.82 SHEET 1 OF 1
5. THIRD ANGLE PROJECTION				
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02				