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NOTES UNLESS OTHERWISE SPECIFIED

- PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- ESTIMATED INTERNAL VOLUME: 1.49 GALLONS. (344.1 INCH³)

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	08APR2016	R.DAVIS

Top view of the hopper showing concentric circles representing the flange and the hopper body. A central hole is shown. Dimension lines indicate a diameter of 10.02 inches for the flange outer diameter (OD). Section lines A-A are shown on the left side.

SECTION A-A

DETAIL B
SCALE 1 : 2

ISOMETRIC VIEW
SCALE 1 : 8

UNLESS OTHERWISE SPECIFIED:

- DO NOT SCALE DRAWING
- DIMENSIONS ARE IN INCHES
- TOLERANCE:
FRACTIONAL ± .25
X.X ±.1
X.XX ±.03
X.XXX ±.010
ANGULAR: ±2 DEG.
- INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- THIRD ANGLE PROJECTION
- REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	08APR2016
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:
9" HOPPER WITH 2" STRAIGHT WALL

SIZE	DRAWING NUMBER	REV
A	TMS9314-316SS	A
SCALE: 1:4		WEIGHT: 3.23
		SHEET 1 OF 1