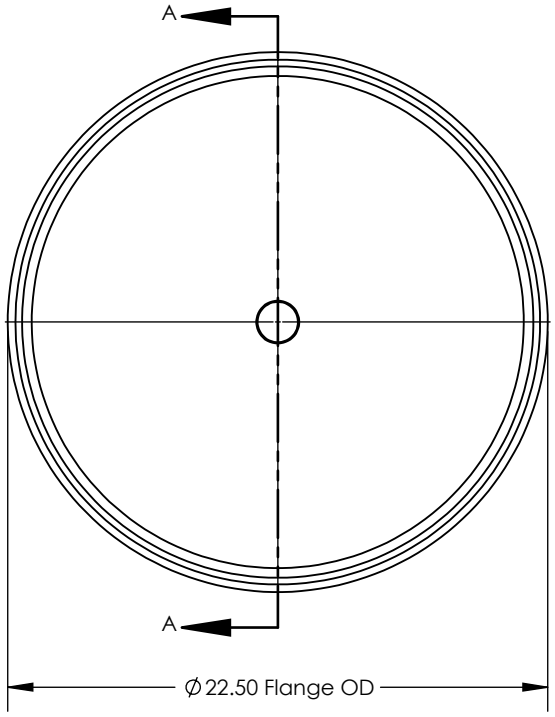
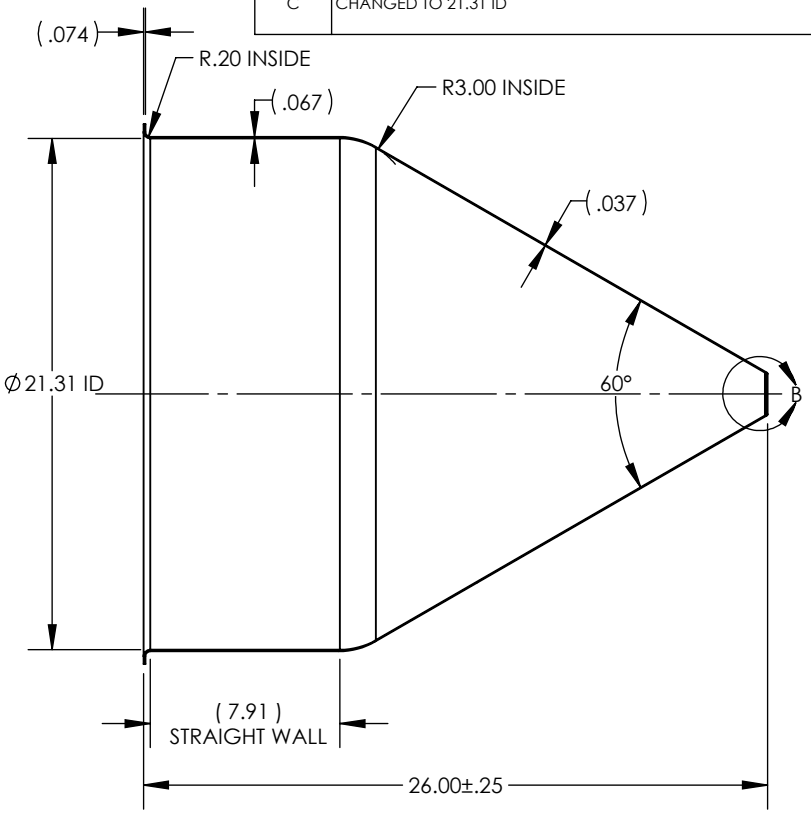
NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 23.07 GALLONS (5329.22 INCH³)

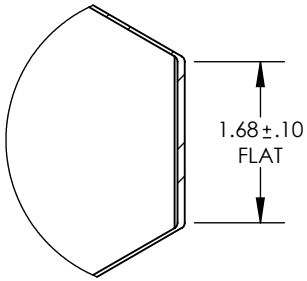
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	15DEC2000	J.KNAPP
01	CHANGED OVERALL HEIGHT FROM 26.5" TO 26.3", CHANGED ID FROM 21.38" TO 21.19"	23MAR2003	J.KNAPP
02	CHANGED STRAIGHT WALL FROM 9.38" TO 9.4", CHANGED RADIUS FROM 0.75" TO 3.00", CHANGED FLAT FROM 1.86" TO 1.5", CHANGED ID FROM 21.19" TO 21.09"	16SEP2009	L.FERNANDEZ
03	CHANGED STRAIGHT WALL FROM 9.4" TO 9.66", CHANGED OVERALL HEIGHT FROM 26.3" TO 26.29", CHANGED FLAT FROM 1.5" TO 1.68"	26JUN2012	L.FERNANDEZ
04	CHANGED OVERALL HEIGHT FROM 26.29" TO 26.00"	05OCT2012	D.JOHNSON
A	UPDATED SHEET FORMAT, CORRECTED TITLE BLOCK AND REVISION BLOCK AUTHOR INFORMATION, CORRECTED STRAIGHT WALL DIMENSION CALLOUT, ADDED 0.10" TOLERANCE TO FLAT DIMENSION, CHANGED FLANGE RADIUS FROM 0.22" TO 0.20", CHANGED TITLE FROM 10" STRAIGHT WALL TO 8".	08MAR2016	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	16JUL2020	K.DRUMHILLER
C	CHANGED TO 21.31 ID	2/20/2023	K. SCRIVENER

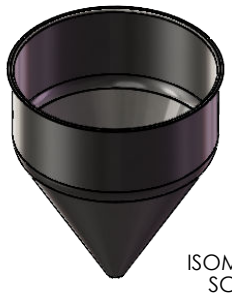




SECTION A-A



DETAIL B
SCALE 1 : 2



ISOMETRIC VIEW
SCALE 1 : 20

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J.KNAPP	15DEC2000
	J. ASHBY	20FEB2023

PROPRIETARY AND CONFIDENTIAL

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TOLEDO METAL SPINNING COMPANY
EST. 1929

TITLE:

22" HOPPER WITH 8" STRAIGHT WALL

SIZE	DRAWING NUMBER	REV
A	**TMS221014**	**C**

SCALE: 1:8 | WEIGHT: 19.91 | SHEET 1 OF 1